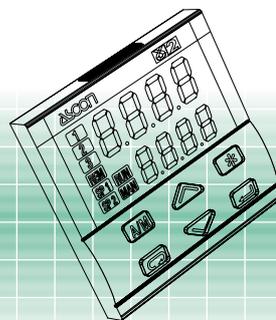
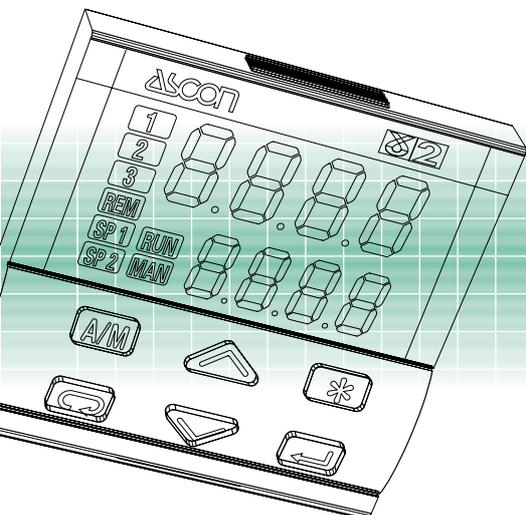


Process controller Setpoint programmer 1/16 DIN - 48 x 48 mm gammadue® series M5 line

Advanced features, customizable and process adaptable

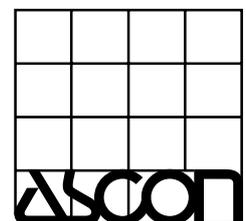
High speed data acquisition and signal management.
Efficient information transfer to the supervisor.
Ability to adapt itself to changing process conditions.
The most sophisticated 48 x 48 of the gammadue® series is user-friendly due to easy and customizable procedures.
The outputs (analogue, time proportioning or valve control) are freely addressable to the different functions like control, alarm or retransmission.

The programmable Setpoint and the memory chip help the M5 line achieve mini process controller status.



E

ISO 9001 Certified



ASCON spa

Via Falzarego, 9/11 - 20021 Baranzate - (Milano) Italy - Tel. +39 02 333 371 - Fax +39 02 350 4243
<http://www.ascon.it> e-mail info@ascon.it

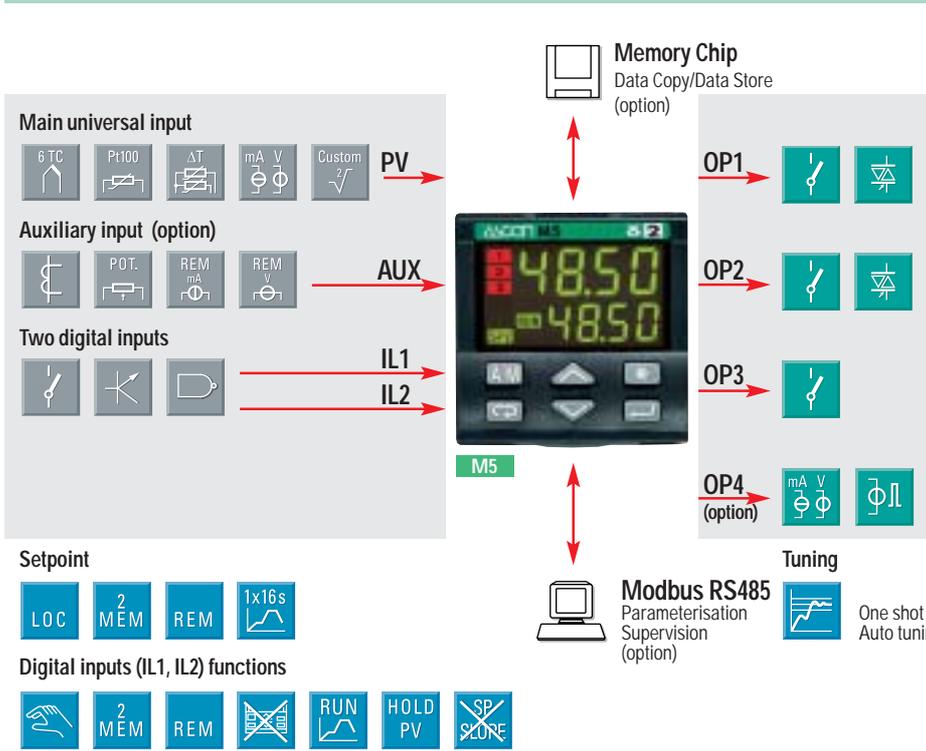
gammadue[®]

the right solution to your needs



Your needs	Our solutions
High speed data acquisition and signal management	Sampling time: 100ms measure update time: 50 ms
Use of different actuators	Analogue output, heat/cool (linear, water, oil), valve control output with potentiometer position feedback
Process with time variable characteristic	Initial and automatic calculation of the right control parameters
Alarm signalling and diagnostic	4 alarms addressable to one or more outputs, latching/blocking, absolute or deviation thresholds, loop break alarm, heater break alarm by current transformer input
Interfacing with other devices	Serial communications at 19200 baud Modbus/Jbus protocol, analogue retransmission output and Remote Setpoints
Temperature profile	1 program with 16 segments, 2 stored Setpoints
Safe and reproducible configuration and parameter settings	Memory chip for data transfer and storing, configuration and parameterisation software
Quick learning	Every model has the same operating method
Ergonomic compatibility with other devices	Two colours: beige or darkgrey front panels
Environmental protection	IP65 front panel protection (indoor, dust and water protection)
Easy to use	Ergonomic keypad, clear and comprehensive display
Noise immunity	Electromagnetic compatibility
Universal input signals, linear as well as non-linear	Configurable input (TC, RTD, mA, Volt and ΔT, infrared sensor, "custom" linearisation)
Reliability and safety	CE compatibility, ASCON is ISO 9001 certified, 3 years warranty
Technical support	Technical application assistance from ASCON sales and after sales service

Resources



Operating mode

	Control	Alarms	Retransmission
			PV/SP
1	Single action OP1	OP2 OP3	OP4
2	Single action OP4	OP1 OP2 OP3	
3	Double action OP1 OP2	OP3 OP4	
4	Double action OP1 OP4	OP2 OP3	
5	Double action OP4 OP2	OP1 OP3	
6	Valve OP1 OP2	OP3 OP4	

Technical data

Features at env. 25°C	Description			
Total configurability	The choices are: input type, operating mode, type of control, safety strategies, alarm strategies			
Operating modes	1 loop with single/double output 1 loop as the latter with the addition of the Setpoint programmer			
Control mode	Algorithm	PID with overshoot control or ON-OFF PID with valve algorithm, for controlling motorised valves		
	Proport. band (P)	0.1...999.9%		
	Integral time (I)	1...9999 s	User enabled/disabled	PID control
	Derivative time (D)	0.1...999.9 s		
	Manual reset	0...100% output	User enabl./disabled	P and PD control
	Cycle time	0.2...30.0 s Time prop. control		
	Hysteresis	0.1...5.0% ON-OFF control		
	Dead band	0.0...5.0%		
	Cool Proport. band	0.1...999.9%		
	Cool Integral time	1...9999 s	User enabled/disabled	Heat-Cool control
	Cool Der. time	0.1...999.9 s		
	Cool cycle time	0.2...30.0 s		
	Motor travel time	15...600 s		
	Motor minim. step	0.1...5.0%		
	Feedback potent.	100Ω...10kΩ Motorised valves		
PV input (for signal ranges see table 1)	Common characteristics	A/D converter with resolution of 160.000 points Update measurement time: 50 ms Sampling time (max. update time of the output adjustable): 0.1...10.0 s configurable - Input shift : 60...+ 60 digit Input filter with enable/disable: 0.1...999.9 s		
	Accuracy	0.25% ± 1 digits for temperature sensors 0.1% ± 1 digits (for mA and mV)	Between 100...240Vac the error is minimal	
	Resistance thermometer (for ΔT: R1+R2 must be <320Ω)	Pt100Ω a 0°C (IEC 751) °C/°F selectable	2 or 3 wires or 2 Pt100 for ΔT	Max. wire res.: 20Ω (3 wires) 0.1 °C/10°C Env. t. <0.1°C/10Ω Wire res.
	Thermocouple	L, J, T, K, R, S (IEC 584) °C/°F selectable	Internal cold junction compensation	Max. wire res: 150Ω Sensitivity <2μV/°C Env. t. <5μV/10Ω Wire res.
	DC input (current)	0/4...20mA Rj = 30Ω	Engineering units Decimal point conf. with or without √	Input drift: <0.1% / 20°C Env. temperature <5μV/10Ω Wire res.
	DC input (voltage)	0...50 mV Rj = 10MΩ 1...5/0...5/0...10V Rj = 10kΩ	Initial Sc.: -999...9999 Full Sc.: -999...9999 (minim. range 100 digits)	
Auxiliary inputs (options)	Remote Setpoint Not isolated accuracy 0.1%	Current 0/4...20mA Rj = 30Ω	Bias in engineering units and ± range	
		Voltage 1...5/0...5/0...10V Rj = 300kΩ	Ratio from -9.99...+99.99 Local + Remote Setpoint	
	CT current transformer	max. span 50 or 100 mA hdw selectable	Display from 10 to 200 A resolution of 1A with alarm threshold (Heater break alarm)	
	Potentiometer	100Ω...10kΩ supply. 300mV	Position feedback measurement	
Digital inputs	2 logic	The closure of the external contact produces any of the following actions	Auto/Man mode change, Local/Remote Setpoint mode change, Stored Setpoints activation, keypad lock, measure hold and slopes inhibit. Start, stop, hold of a program (only with Setpoint programmer)	
Control output (analogue)	Single or double channel, direct or reverse action			
	Minimum limit	0...100.0% (OP1 heat)		
	Maximum limit	0...100.0% (OP1 heat), -100.0...0% (OP2 cool)		

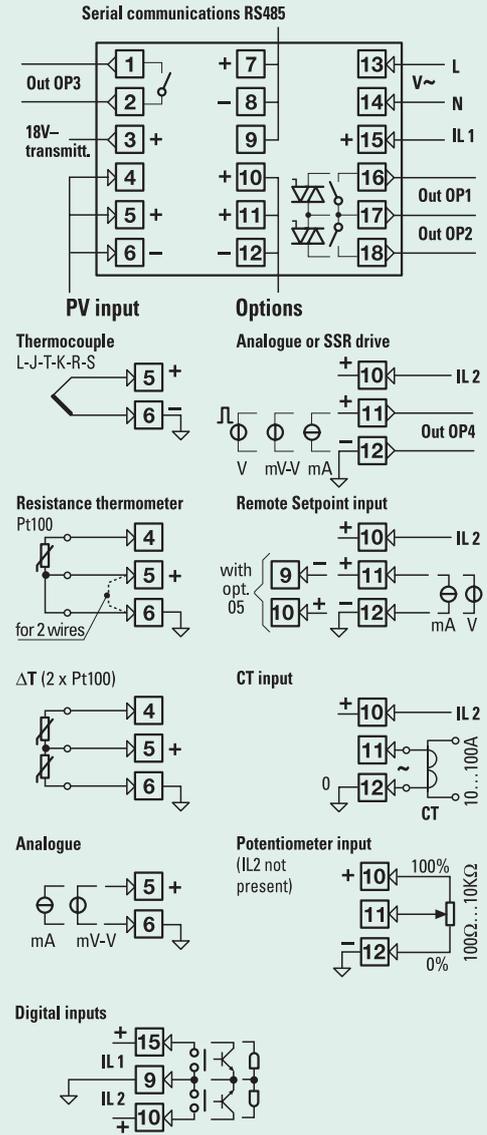
Input type	Scale range	
RTD Pt100Ω at 0°C	-200...600	°C
	-328...1112	°F
	-99.9...300.0	°C
	-99.9...572.0	°F
RTD 2xPt100Ω at 0°C for ΔT	-50.0...50.0	°C
	-58.0...122.0	°F
T/C type L Fe-Const.	0...600	°C
	32...1112	°F
T/C type J Fe-Cu 45% Ni	0...600	°C
	32...1112	°F
T/C type T Cu - CuNi	-200...400	°C
	-328...752	°F
T/C type K Cromel Alumel	0...1200	°C
	32...2192	°F
T/C type R Pt13%Rh-Pt	0...1600	°C
	32...2912	°F
T/C type S Pt10%Rh-Pt	0...1600	°C
	32...2912	°F
0/4...20 mA, 0...50 mV	Configurable engineering units mA, mV, V, bar, psi, Rh, ph mV Custom scale On request	
0/1...5 V, 0...10 V		
mV Custom scale		

Table 1 : PV input

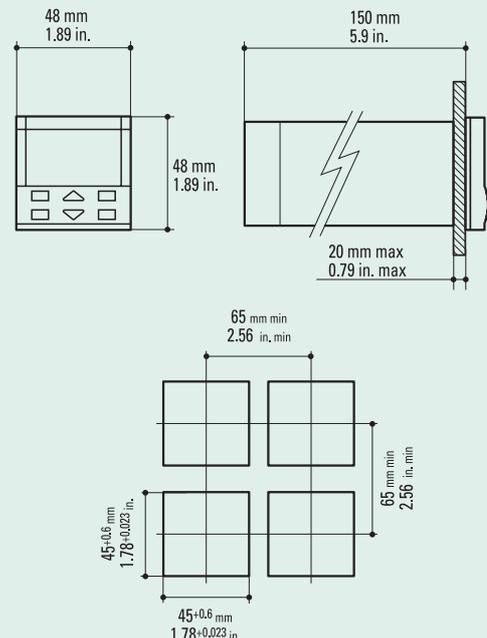
Technical data

Features at env. 25°C	Description			
Control output	Max. slope	0.01...99.99%/s up and down		
	Safety value	-100...100%. User enabled/disabled		
	Time proportioning	2 Relays	SPST NO, 2A/250Vac resistive loads (4A/120Vac)	
		2 Triacs	1A/250Vac resistive loads	
		SSR drive	0...22Vdc, 20mA max. (for static switches)	Galvanic isolation 500Vac/1min
	Analogue (optional)	Current	0/4...20mA max. 750Ω/10Vmax.	12 bit (0.025%) Accuracy 0.1% Short circuit protection
		Voltage	0...1/5/10V 500Ω/20mA max.	
Motorised valve (3 states)	Double action			
Raise - Stop - Lower	2 poles NO, 2A/250Vac resistive load			
Alarms	SPST NO, 2A/250Vac resistive load - hysteresis 0.1...5.0% symmetrical			
	Action	Active high	Deviation threshold ± range	
		Active low	Band threshold 0...range	
	Special functions	Heater Break detection		
		Loop Break Alarm		
		Activation inhibit (blocking)		
Acknowledge (latching)				
Related to the program (optional) (OP3)				
Analogue output OP4 (optional)	Galvanic isolation 500Vac/1min	Current: 0/4...20mA 750Ω/10V max.	Retransmission of PV or SP	
	Resolution: 12 bit (0.025%) Accuracy: 0.1% Short circuit protected	Voltage: 1...5/0...5/0...10V 500Ω/20mA max.		
Setpoint	Ramp up and down, with slope in digit/s, digit/minute or digit/hour between 0.0...10.0% of the range High and low limits	Local plus 2 stored Setpoints		
		Only Remote		
		Local and Remote		
		Local with trim		
		Remote with trim		
Time programmable (optional)				
Programmable Setpoint (optional)	1 program, 16 segments (1initial and 1 end)			
	From 1 to 9999 cycles or continuous cycling (OFF)			
Tuning	Time values in seconds, minutes and hours			
	Start, stop, hold, etc. activated from the keypad, digital input and serial comm.s			
Auto/Manual station	One shot tune-step response method for calculating the PID terms parameters			
	Adaptive tune self-learnig, not intrusive, analysis of the process response to disturbances and continuous calculation of the PID parameters (not available with the Setpoint Programmer option)			
Serial comm.s (optional)	Integrated in the controller, bumpless			
	Operated from keypad, digital inputs and serial communications			
Auxil. supply	RS 485 isolated, Modbus/Jbus			
	1,200, 2,400, 4,800, 9,600, 19,200 bit/s, 2 wires			
Operational safety	Measure input	18Vdc ±20%, 30mA max. for transmitters (2, 3, 4 wires)		
	Control output	Detection of out of range, short circuit or sensor break with automatic activation of the safety strategies and alerts on display		
	Parameters	Safety value:-100...+100%, (user enabled/disabled)		
		Parameters and configuration data are stored in a non volatile memory for an unlimited time. They are organised in functionally homogeneous groups, as: visible and changeable, visible and not changeable, not visible		
	Access protection	Password to access the configuration data and the parameter protection menu		
General characteristics	Power supply	100...240Vac (-15...+10%) 50/60Hz or 24Vac(-25...+12%), 50/60Hz and 24Vdc (-15...+25%). Power consumption 3W max .		
	Safety	Compliance EN61010-1 (IEC 1010-1), inst. class 2 (2,5kV), poll. class II		
	Electromagnetic compatibility	Compliance to the CE standards for industrial system and equipment		
	UL and cUL Approval	File E176452		
	Protection	IP65 front panel		
Dimensions	Compliance EN60529 (IEC 529)			
	1/16 DIN - 48 x 48, depth 150 mm, weight 230 g approx.			

Electrical wirings



Dimensions

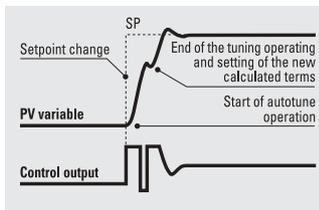


Tuning

Two methods of tuning are available:

- **Auto-Tuning** "one shot"
- **Adaptive-Tuning** continuous and self-teaching

The **Auto-Tuning** method works best on the step response basis. When activated it modifies the output value and, in a short time, calculates the PID parameters. The new algorithm is operational immediately. The main advantages of this method are fast calculation and quick implementation.



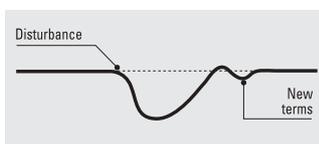
The ASCON self teaching **Adaptive-Tuning** waits for process change to recalculate the new PID parameters. The new PID calculation does not influence the control output, avoiding any disturbance. The PID optimisation is done only when necessary (e.g. Setpoint changes or process disturbances like load changes).

No action by the operator is required.

The operating mode of Adaptive-Tuning is safe and user friendly. It tests the process response after a disturbance, it memorises the intensity and frequency of the reaction, then the Adaptive-Tuning checks the new information with its statistical data base.

The correct PID algorithm is then ready to implement.

This tuning is ideal for non-linear processes where the PID parameters must be adapted to changing conditions.



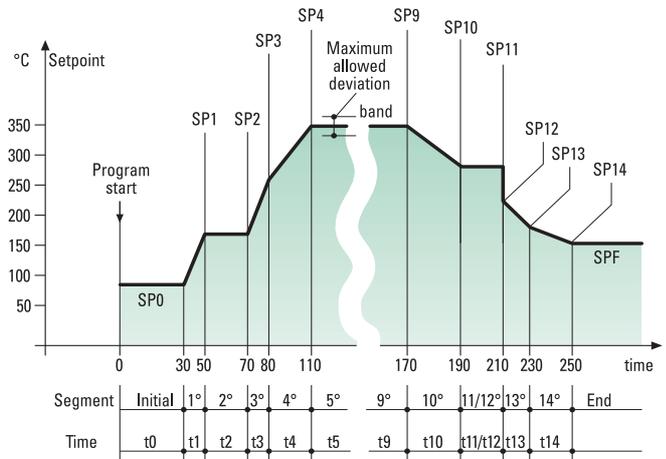
If the Adaptive-Tuning is not requested, the controller can be fitted with a Setpoint programmer option.

A profile of up to 16 segments can be programmed.

Number of cycles as well as the max. allowed deviation can be configured.

The time base can be selected from seconds, minutes and hours. Run, Hold and Stop functions can be performed by means the front keypad or by external commands.

Setpoint programmer



Integrity in data copy

Memory chip

The **memory chip** makes possible a fast and safe transfer of data related to the configuration and all parameters. With a simple operation, the information can be stored and copied to the **memory chip**. The procedure can be protected by a password.



Configuration software

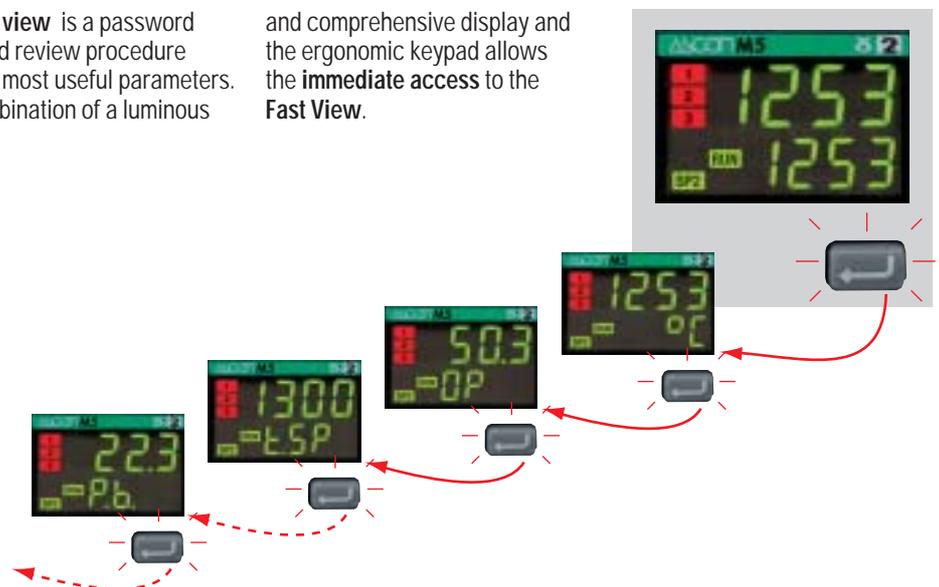
A software tool is available to improve both the configuration and the parameterization. All the data can be stored to file. It is also possible to down-load the linearisation of the "custom"

input by using the polynomial's coefficients.

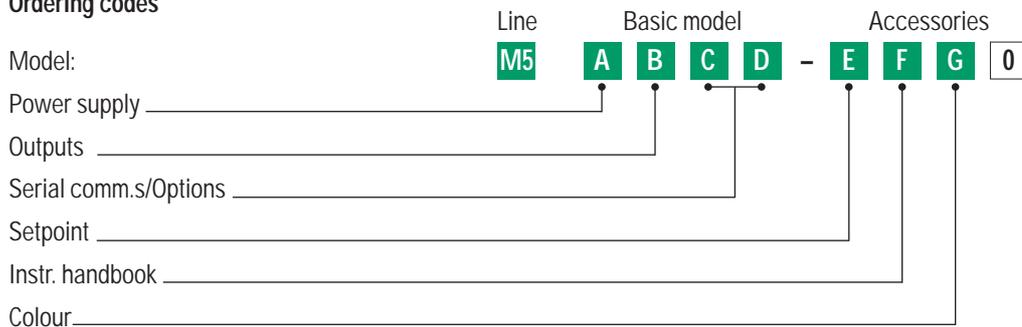
Fast view - fast parameter access

The **Fast view** is a password protected review procedure of the 10 most useful parameters. The combination of a luminous

and comprehensive display and the ergonomic keypad allows the **immediate access** to the **Fast View**.



Ordering codes



Power supply		A	
100...240Vac (-15...+10%)		3	
24Vac (-25...+12%) or 24Vdc (-15...+25%)		5	
Outputs OP1 (OP2)		B	
Relay-Relay		1	
Relay-Triac		2	
Triac-Relay		4	
Triac-Triac		5	
Serial comm.s	Options	C D	
Not fitted	None [2]	0 0	
	Auxiliary input	Feedback potentiometer [2]	0 1
		Remote Setpoint [1]	0 2
		Current transformer	0 3
	Auxiliary output	SSR drive/Analogue	0 4
SSR drive/Analogue + Remote Setpoint [1] [2]		0 5	
RS 485 Modbus/Jbus protocol	None [2]	5 0	
	Auxiliary input	Feedback potentiometer [2]	5 1
		Remote Setpoint [1]	5 2
		Current Transformer	5 3
	SSR drive/Analogue auxiliary output	5 4	
Setpoint Programmer		E	
Not fitted		0	
Fitted (adaptive-tuning not available)		1	
Instruction handbook		F	
Italian-English (std)		0	
French-English		1	
German-English		2	
Spanish-English		3	
Front case colour		G	
Dark (std)		0	
Beige		1	

[1] Not available with Setpoint programmer installed (E=1)

[2] Second digital input (IL2) not available

**If not differently specified the controller will be supplied with standard version
Model: M5 3100-0000**

