

CODICI AM42 : CORREDO INGRANAGGI ORE

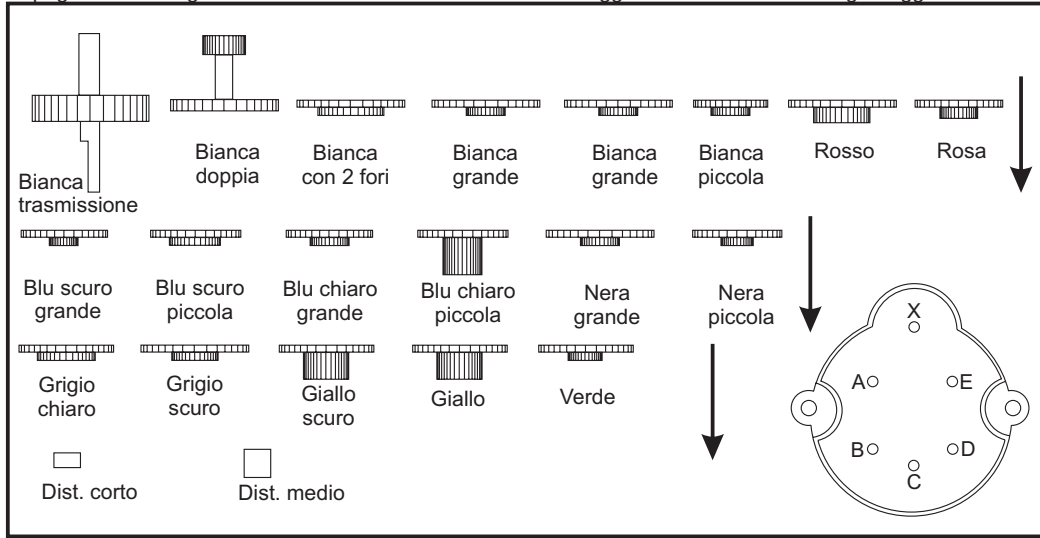
ISTRUZIONI DI ASSEMBLAGGIO



Questo corredo, unitamente all'alloggiamento AM59 e motore sincrono AM23/AM24 consente di costruire compressivi motore/scatola ingranaggi per fornire una gamma di velocità dell'albero di uscita come indicato di seguito.

Mettere i componenti sugli alberi nella direzione indicata e in sequenza come mostrato di seguito. **NOTA** : Le ruote dentate contrassegnate * richiedono che venga sollevata la ruota dentata bianca doppia prima del montaggio.

Quando si monta un motore alla scatola ingranaggi assicurarsi che la protuberanza sul coperchio anteriore della scatola ingranaggi sia posizionata correttamente in una fessura della carcassa del motore, prima di impegnare il fermaglio di ritenuta nelle fessure inferiori dell'alloggiamento della scatola ingranaggi.



Step	1 giro/1 ore		1 giro/2 ore		1 giro/3 ore		1 giro/6 ore		1 giro/12 ore		1 giro/24 ore	
	Gear	Pos	Gear	Pos	Gear	Pos	Gear	Pos	Gear	Pos	Gear	Pos
1	Bianco trasmis	Foro X	Bianco trasmis	Foro X	Bianco trasmis	Foro X	Bianco trasmis	Foro X	Bianco trasmis	Foro X	Bianco trasmis	Foro X
2	Dist. corto	E	Dist. corto	E	Dist. corto	E	Dist. corto	E	Dist. corto	E	Dist. corto	E
3	Dist. medio	B	Dist. medio	B	Bianca doppia	C	Bianca doppia	C	Bianca doppia	C	Bianca doppia	C
4	Bianca doppia	C	Bianca doppia	C	Giallo chiaro	A	Rosso	A	Rosso	A	Rosso	A
5	Blu chiaro piccola	A	Giallo scuro	A	Blu scuro piccola*	B	Blu chiaro grande	B	Nera piccola	B	Nera grande*	B
6	Grigio chiaro	B	Nera piccola	B	Rosa	A	Rosa	A	Blu scuro piccola	A	Blu chiaro grande	A
7	Verde*	D	Verde*	D	Grigio scuro	B	Grigio scuro	B	Grigio scuro	B	Grigio scuro	B
8	Blu scuro grande	E	Blu scuro grande	E	Verde*	D	Verde*	D	Verde*	D	Verde*	D
9	Bianca grande	D	Bianca grande	D	Blu scuro grande	E	Blu scuro grande	E	Blu scuro grande	E	Blu scuro grande	E
10	Bianca grande	E	Bianca grande	E	Bianca piccola	D	Bianca piccola	D	Bianca grande	D	Bianca grande	D
11	-		-		Bianca 2 fori	E	Bianca 2 fori	E	Bianca grande	E	Bianca grande	E

PART NUMBER AM42 : CAM TIMER - HOURS GEAR KIT

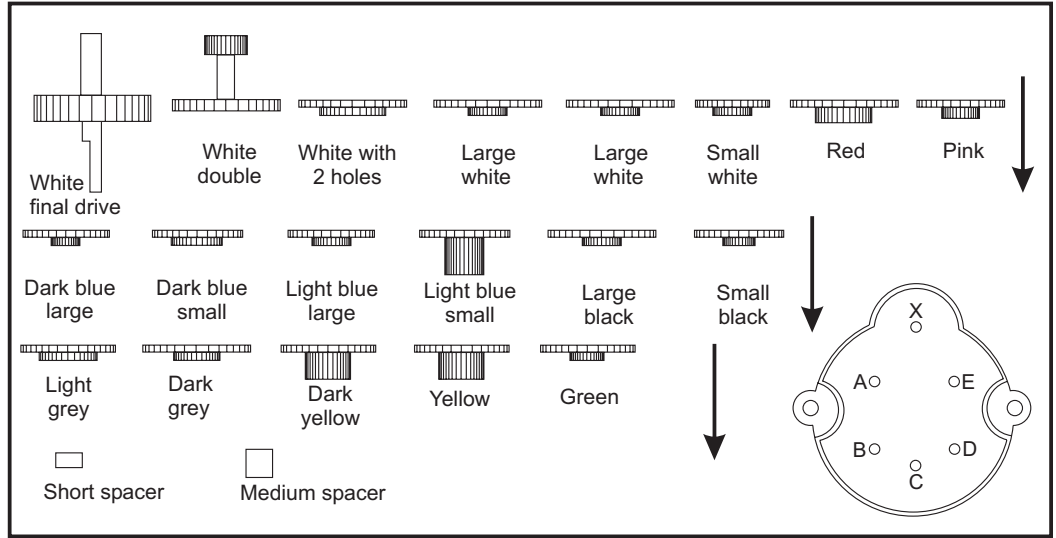
ASSEMBLY INSTRUCTIONS



This kit, together with the gearbox housing (Part No AM59) and drive motor (Part No AM23/AM24) enables the construction of a motor gearbox assembly that gives a range of output speeds as shown below. The finished assembly can be used to drive our cam timers (Part Nos 5002, 5004 and 5006)

Place the components onto the gearbox shafts in the direction shown below in the sequence shown in the table to give the required output shaft speed. **NOTE** Gears marked * will require the white double gear B to be lifted prior to fitting.

When fitting the motor to the gearbox, ensure that the pip on the gearbox front cover is correctly located in a slot in the motor case before engaging the retaining clip in the gearbox housing.



Step	1 rev/1 hour		1 rev/2 hours		1 rev/3 hours		1 rev/6 hours		1 rev/12 hours		1 rev/24 hours	
	Gear	Pos	Gear	Pos	Gear	Pos	Gear	Pos	Gear	Pos	Gear	Pos
1	White final drive	Hole X	White final drive	Hole X	White final drive	Hole X	White final drive	Hole X	White final drive	Hole X	White final drive	Hole X
2	Short spacer	E	Short spacer	E	Short spacer	E	Short spacer	E	Short spacer	E	Short spacer	E
3	Medium spacer	B	Medium spacer	B	White double	C	White double	C	White double	C	White double	C
4	White double	C	White double	C	Light yellow	A	Red	A	Red	A	Red	A
5	Light blue small	A	Dark yellow	A	dark blue small*	B	Light blue large	B	Small black	B	Large black*	B
6	Light grey	B	Small black	B	Pink	A	Pink	A	Dark blue small	A	Light blue large	A
7	Green*	D	Green*	D	Dark grey	B	Dark grey	B	Dark grey	B	Dark grey	B
8	Dark blue large	E	Dark blue large	E	Green*	D	Green*	D	Green*	D	Green*	D
9	Large white	D	Large white	D	Dark blue large	E	Dark blue large	E	Dark blue large	E	Dark blue large	E
10	Large white	E	Large white	E	Small white	D	Small white	D	Large white	D	Large white	D
11	-		-		White 2 holes	E	White 2 holes	E	Large white	E	Large white	E

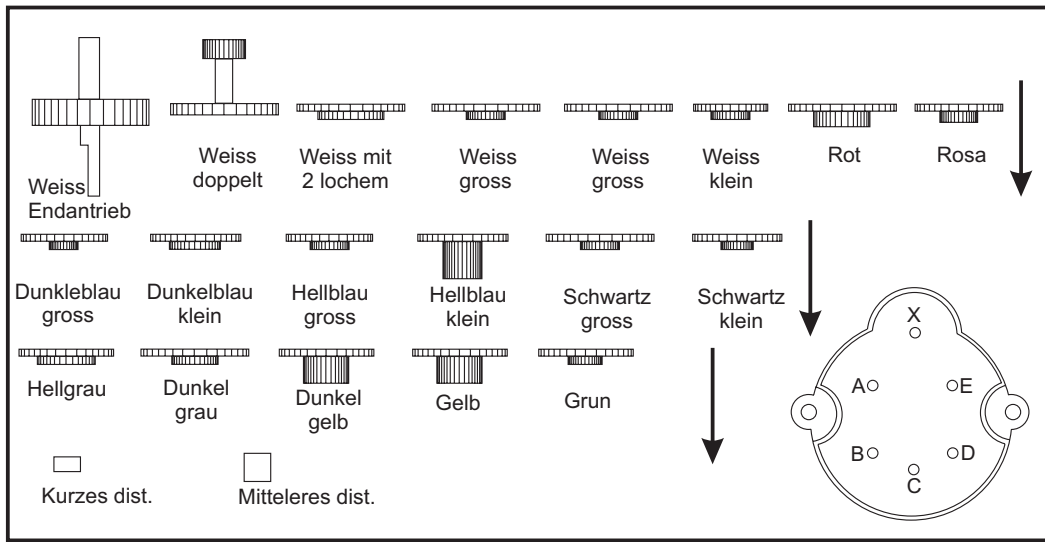
BEST Nr AM42 : STUNDEN - RITZELSATZ

MONTAGE ANLEITUNG

Dieser Satz, zusammen mit Gehäuse AM59 und Synchron-Motor AM23/AM24, ermöglicht die Konstruktion von Motor-Getriebe-Montagen, um eine Reihe von Hauptwellen-Geschwindigkeiten, wie unten beschrieben, zu ergeben.

Setzen Sie Bauteile auf Wellen, in mit gezeigter Richtung und wie untenstehender Reihenfolge beschrieben.

Bei Montage eines Motors ans Getriebe stellen Sie sicher, daß die Spitze an der Getriebe-Vorderabdeckung korrekt in einem Schlitz im Motorgehäuse positioniert ist, bevor die Halteklemme in die unteren Schlitz des Getriebegehäuses eingerückt wird.



Step	1 umdr/1 std		1 umdr/2 std		1 umdr/3 std		1 umdr/6 std		1 umdr/12 std		1 umdr/24 std	
	Gear	Pos	Gear	Pos	Gear	Pos	Gear	Pos	Gear	Pos	Gear	Pos
1	Weiss Endantrieb	Loch X	Weiss Endantrieb	Loch X	Weiss Endantrieb	Loch X	Weiss Endantrieb	Loch X	Weiss Endantrieb	Loch X	White Endantrieb	Loch X
2	Dist. kurzes	E	Dist. kurzes	E	Dist. kurzes	E	Dist. kurzes	E	Dist. kurzes	E	Dist. kurzes	E
3	Dist. mittleres	B	Dist. mittleres	B	Weiss doppelt	C	Weiss doppelt	C	Weiss doppelt	C	Weiss doppelt	C
4	Weiss dopplet	C	Weiss doppelt	C	Hellgelb	A	Rot	A	Rot	A	Rot	A
5	Hellblau klein	A	Dunkelgelb	A	Dunkelblau klein*	B	Hellblau gross	B	Schwartz klein	B	Schwartz gross*	B
6	Hellgrau	B	Schwartz klein	B	Rosa	A	Rosa	A	Dunkelblau klein	A	Hellblau gross*	A
7	Grun*	D	Grun*	D	Dunkelgrau	B	Dunkelgrau	B	Dunkelgrau	B	Dunkelgrau	B
8	Dunkelblau gross	E	Dunkelblau gross	E	Grun*	D	Grun*	D	Grun*	D	Grun*	D
9	Weiss gross	D	Weiss gross	D	Dunkelblau gross	E	Dunkelblau gross	E	Dunkelblau gross	E	Dunkelblau gross	E
10	Weiss gross	E	Weiss gross	E	Weiss klein	D	Weiss klein	D	Weiss gross	D	Weiss gross	D
11	-		-		Weiss 2 lochem	E	Weiss 2 lochem	E	Weiss gross	E	Weiss gross	E

CODIGIO AM42 : JUEGO DE ENGRANAJES DE TEMPORIZACION

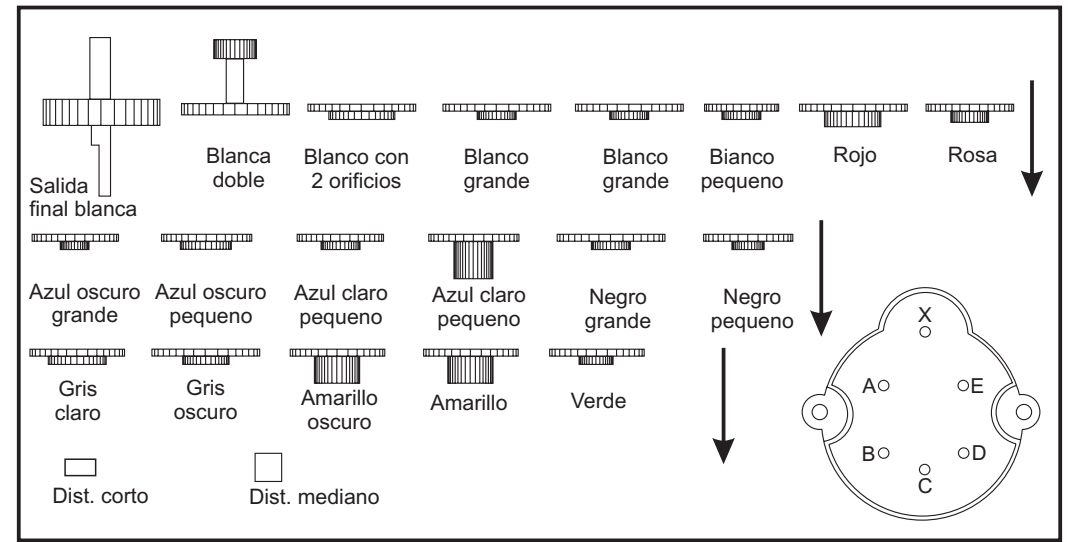
INSTRUCCIONES DE MONTAGE



Este juego, junto con la carcasa codigio AM59 y el motor sincrónico codigio AM23/AM24, permite la construcción de conjuntos de motor/reductor que den una serie de velocidades en el eje de salida tal como se indica a continuación.

Coloque los componentes sobre los ejes en la dirección indicada y en el orden que se detalla a continuación.

Al montar el motor en la caja reductora hay que cerciorarse de que el resalte de la tapa frontal de la caja reductora este posicionado correctamente en la ranura de la carcasa del motor antes de encajar el clip de retención en las ranuras inferiores de la carcasa de la reductora.



Step	1 rev/1 temp		1 rev/2 temp		1 rev/3 temp		1 rev/6 temp		1 rev/12 temp		1 rev/24 temp	
	Gear	Pos	Gear	Pos	Gear	Pos	Gear	Pos	Gear	Pos	Gear	Pos
1	Salida final blanca	Orificio X	Salida final blanca	Orificio X	Salida final blanca	Orificio X	Salida final blanca	Orificio X	Salida final blanca	Orificio X	Salida final blanca	Orificio X
2	Dist. corto	E	Dist. corto	E	Dist. corto	E	Dist. corto	E	Dist. corto	E	Dist. corto	E
3	Dist. mediano	B	Dist. mediano	B	Blanco doble	C	Blanco doble	C	Blanco doble	C	Blanco doble	C
4	Blanco doble	C	Blanco doble	C	Amarillo claro	A	Rojo	A	Rojo	A	Rojo	A
5	Azul claro pequeno	A	Amarillo oscuro	A	Azul oscuro pequeno*	B	Azul claro grande	B	Negro pequeno	B	Negro grande*	B
6	Gris claro	B	Negro pequeno	B	Rosa	A	Rosa	A	Azul oscuro pequeno	A	Azul claro grande	A
7	Verde*	D	Verde*	D	Gris oscuro	B	Gris oscuro	B	Gris oscuro	B	Gris oscuro	B
8	Azul oscuro grande	E	Azul oscuro grande	E	Verde*	D	Verde*	D	Verde*	D	Verde*	D
9	Blanco grande	D	Blanco grande	D	Azul oscuro grande	E	Azul oscuro grande	E	Azul oscuro grande	E	Azul oscuro grande	E
10	Blanco grande	E	Blanco grande	E	Blanco pequeno	D	Blanco pequeno	D	Blanco grande	D	Blanco grande	D
11	-		-		Blanco 2 orificios	E	Blanco 2 orificios	E	Blanco grande	E	Blanco grande	E